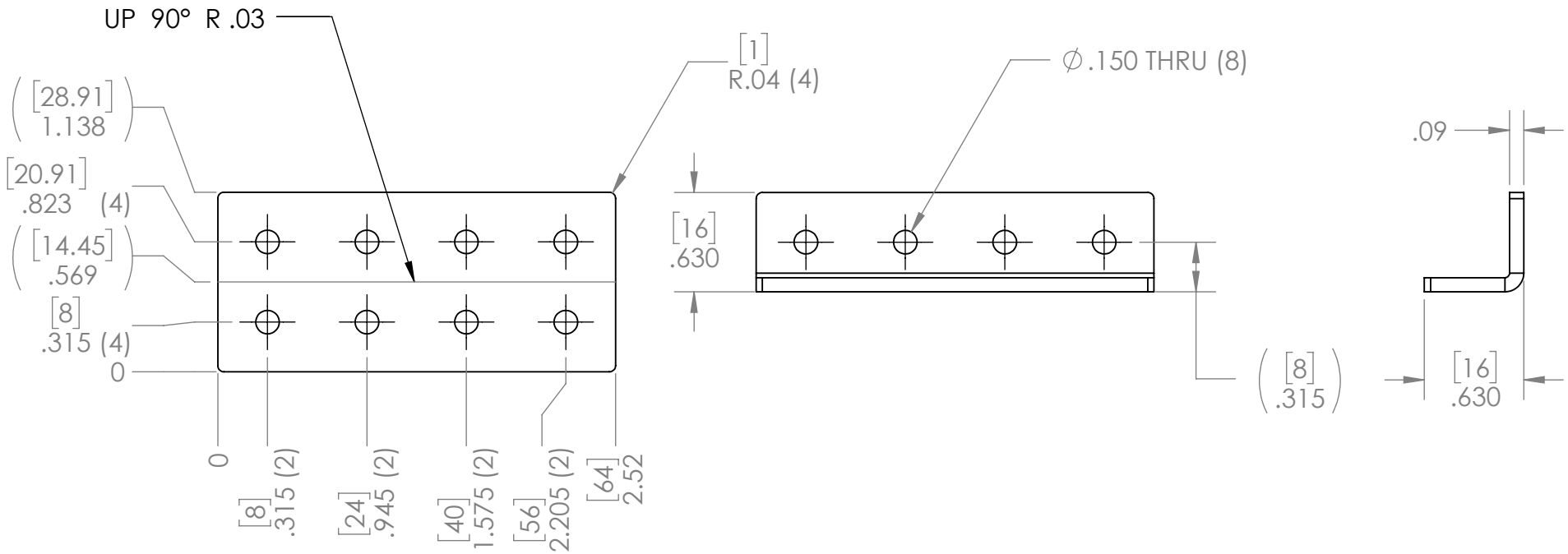
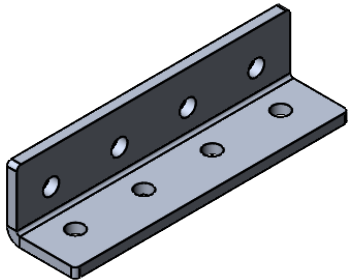


REVISION HISTORY				AndyMark
REV.	DESCRIPTION	DATE	DRAWN BY	
1	ORIGINAL PRINT	8/18/2022	P. YEUNG	



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 AndyMark								
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 4X1 ANGLE GUSSET (S3 TUBE)								
TOLERANCES:		BREAK ALL SHARP EDGES.										
FRACTIONAL	±1/16											
ANGULAR: MACH	±1°											
ANGULAR: BEND	±5°											
ONE PLACE DECIMAL	±0.1			SIZE A								
TWO PLACE DECIMAL	±0.01						DWG. NO. am-4839					
THREE PLACE DECIMAL	±0.005									REV 1		
FOUR PLACE DECIMAL	±0.0005											
MATERIAL		NAME		DATE								
5052 AL		NL		8/22/22								
FINISH		ENG APPR.										
TUMBLER		MFG APPR.										
DO NOT SCALE DRAWING		Q.A.										